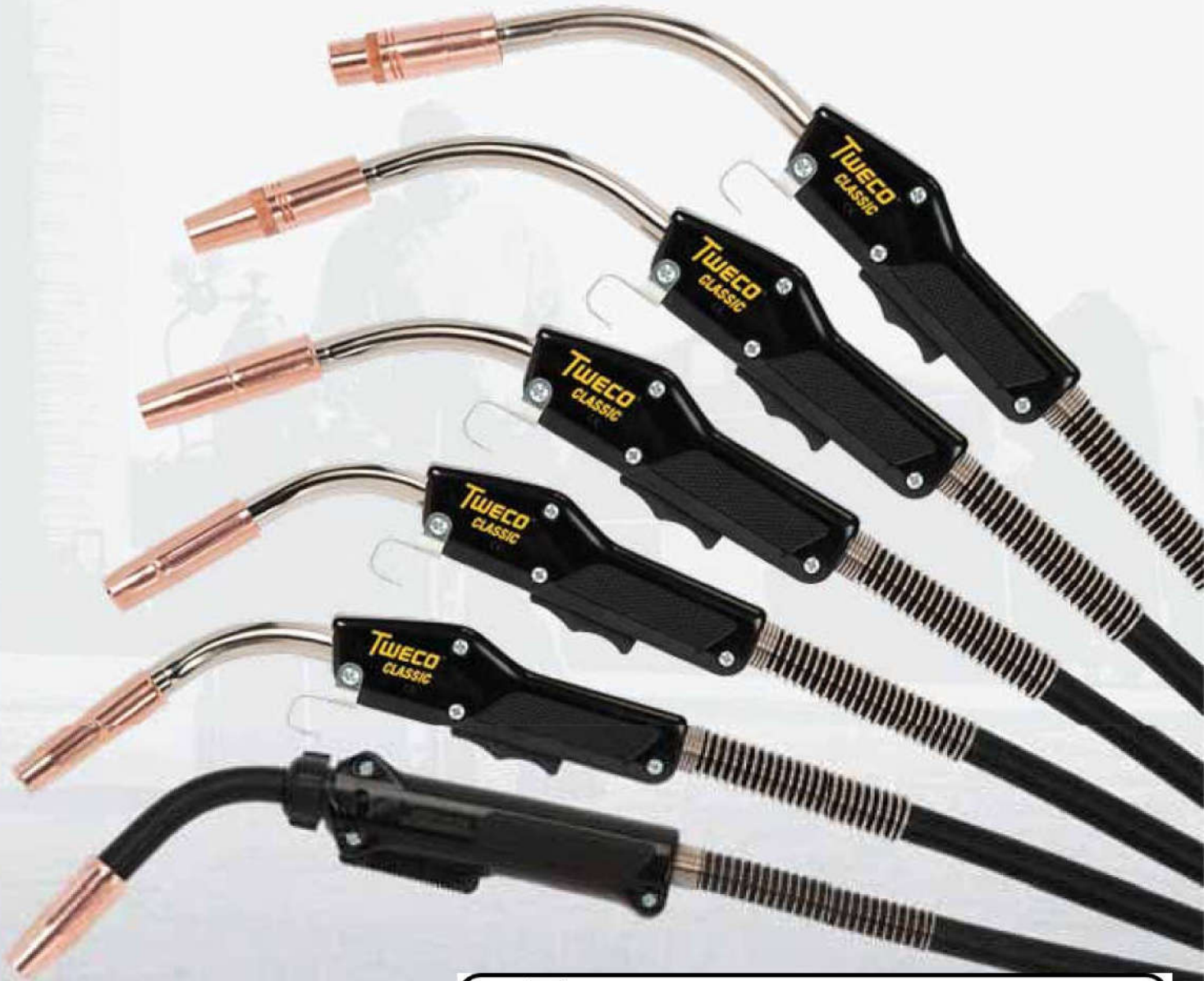


	Classic No. 1	Classic No. 2	Classic No. 3	Classic No. 4	Classic No. 5	Classic No. 6
Applications	Light Duty Fabrication	Medium Duty Fabrication	Med/Heavy Duty Fabrication	Med/Heavy Duty Fabrication	Heavy Duty Fabrication	Heavy Duty Fabrication
Standard Options	Dual Schedule			■		
	Rear Connector	■	■	■	■	■
	Knucklehead™ Flexible Conductor Tube		■	■		
Output Current	180 Amps	200 Amps	300 Amps	400 Amps	500 Amps	600 Amps
Duty Cycle - CO₂	60%	60%	60%	60%	60%	60%
Wire Diameter	Up to .045" (1.2 mm)	Up to .045" (1.2 mm)	Up to 1/16" (1.6 mm)	Up to 5/64" (2.0 mm)	Up to 3/32" (2.4 mm)	Up to 3/32" (2.4 mm)
Process	MIG	■	■	■	■	■
	Aluminum	■	■	■	■	
	Flux Cored Gas Shielded				■	■
	Flux Cored Self Shielded				■	■

For Special MIG gun configurations, including special consumables, please contact Tech Service and Support.





Classic® No. 4 400 Amp MIG Gun



60% Duty Cycle - CO₂ Carbon Dioxide
Suitable for Heavy Duty Fabrication.

WELDING PROCESSES:
MIG (GMAW), Flux Cored (FCAW),
Aluminum (GMAW)

Standard Options Include:

- Dual Schedule On/Off Control, Rear Connector and Knucklehead™ Flexible Conductor Tube
- Standard Conductor Tube – Part No. 64J-60 (Stock No. 1640-1106) on all guns up to 15 ft (4.6 m)
- Part No. 64J-45 (Stock No. 1640-1105) on all guns over 15 ft (4.6 m)
- Conduit Liner – 44 Series

MIG GUNS

Tweco® Style Rear Connector

Adapter kits are available to fit Tweco rear connection to most wire feeders

Wire Size	Length	Part No.	Stock No.
Up To .035" (0.9 mm)	10 ft (3 m)	410-3545	1040-1101
	12 ft (3.6 m)	412-3545	1040-1102
	15 ft (4.6 m)	415-3545	1040-1103
	15 ft (4.6 m)	DS415-3545	1040-1503
	20 ft (6.1 m)	420-3545	1040-1104
Up To .045" (1.2 mm)	10 ft (3 m)	410-116	1040-1111
	12 ft (3.6 m)	412-116	1040-1112
	15 ft (4.6 m)	415-116	1040-1113
	20 ft (6.1 m)	420-116	1040-1114
	25 ft (7.6 m)	425-116	1040-1115
5/64" (2.0 mm)	15 ft (4.6 m)	415-564	1040-1123

Lincoln® Style Rear Connector

Fits Lincoln LN7, 8, 9, SP200

Wire Size	Length	Part No.	Stock No.
Up To .035" (0.9 mm)	12 ft (3.6 m)	L412-3545	1040-1143
	15 ft (4.6 m)	L415-3545	1040-1146
	15 ft (4.6 m)	L415-3545K4	1040-1689
Up To 1/16" (1.6 mm)	15 ft (4.6 m)	L415-116	1040-1147

Some Lincoln wire feeders are assembled with their K1500-2 gun receiving bushing that will accept Tweco Style MIG Guns direct from the factory. Control wire Part No. MS354-DSLJ (Stock No. 2060-2137) must be ordered separately.

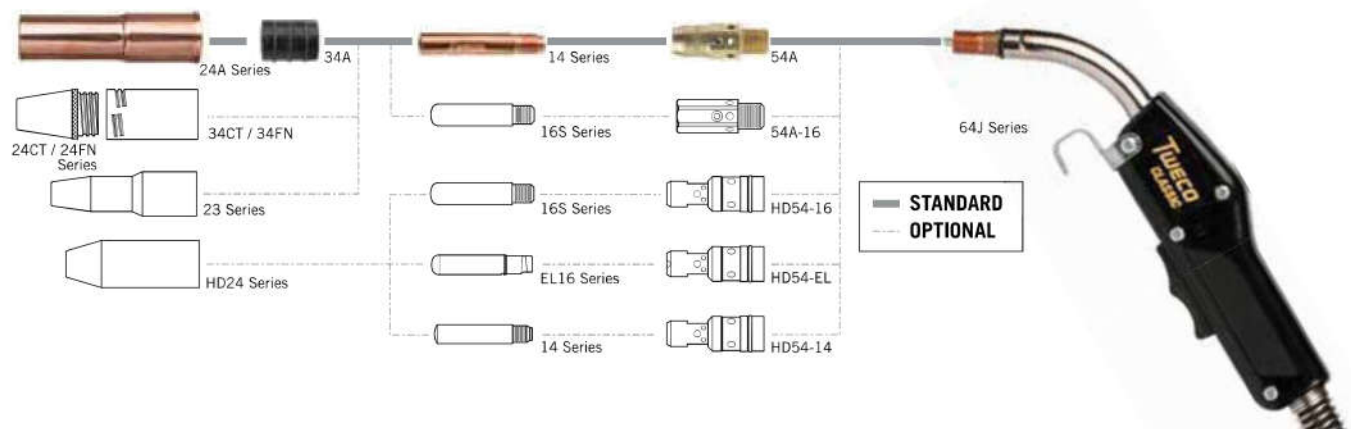
Miller® Style Rear Connector

Wire Size	Length	Part No.	Stock No.
Up To .035" (0.9 mm)	10 ft (3 m)	M410-3545	1040-1130
	12 ft (3.6 m)	M412-3545	1040-1133
	15 ft (4.6 m)	M415-3545	1040-1136
	15 ft (4.6 m)	M415-3545K4	1040-1688
	20 ft (6.1 m)	M420-3545	1040-1126
Up To .045" (1.2 mm)	25 ft (7.6 m)	M425-3545	1040-1129
	10 ft (3 m)	M410-116	1040-1131
	12 ft (3.6 m)	M412-116	1040-1134
	15 ft (4.6 m)	M415-116	1040-1137
	20 ft (6.1 m)	M420-116	1040-1127
5/64" (2.0 mm)	25 ft (7.6 m)	M425-116	1040-1128
	15 ft (4.6 m)	M415-564	1040-1138

Euro-Kwik Style Rear Connector

Wire Size	Length	Part No.	Stock No.
Up To .045" (1.2 mm)	12 ft (3.6 m)	X412-3545	1040-1602
	15 ft (4.6 m)	X415-3545	1040-1603
	25 ft (7.6 m)	X415-3545	1040-1605
Up To 1/16" (1.6 mm)	15 ft (4.6 m)	X415-116	1040-1613

Suffix "K4" = Knucklehead Conductor Tube – Part No. 64SFLX4-80 (Stock No. 1640-1113);
Prefix "DS" = Dual Schedule



Rated Output			Wire Size	Cooled	Application Usage
Amps	Duty Cycle	Gas			
400 Amps	60%	CO ₂ Carbon Dioxide	Up To 1/16" (1.6 mm)	Air	Heavy Duty Fabrication

For more information refer to Tweco Classic No. Series MIG Guns brochure Form No. 64-1301

EASY FIND
EASY FIND GUIDE
See Page 29 for Replacement Parts & Optional Accessories

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WEBSITE: <http://www.vincentis.co.za>

Classic® No. 5 500 Amp MIG Gun

MIG GUNS



60% Duty Cycle - CO₂ Carbon Dioxide
Suitable for Heavy Duty Fabrication.

WELDING PROCESSES:
MIG (GMAW), Flux Cored (FCAW), Aluminum (GMAW)

Standard Options Include:

- Dual Schedule On/Off Control, Locking Trigger & Rear Connector
- Standard Conductor Tube – Part No. 66J-60 (Stock No. 1660-1826) on all guns
- Conduit Liner – 45 Series

Tweco® Style Rear Connector

Adapter kits are available to fit Tweco rear connection to most wire feeders

Wire Size	Length	Part No.	Stock No.
Up To 1/16" (1.6 mm)	15 ft (4.6 m)	515-116	1010-1111
	25 ft (7.6 m)	525-116	1010-1114
3/32" (2.4 mm)	10 ft (3 m)	510-332	1010-1123
	15 ft (4.6 m)	515-332	1010-1124

Lincoln® Style Rear Connector

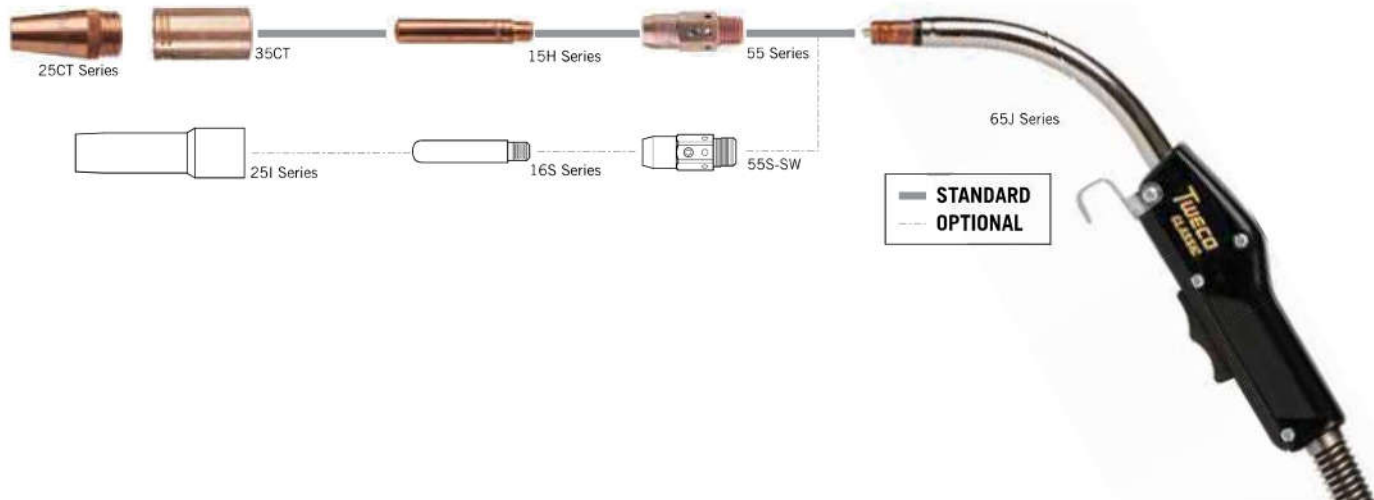
Fits Lincoln LN7, 8, 9, SP200

Wire Size	Length	Part No.	Stock No.
3/32" (2.4 mm)	15 ft (4.6 m)	L515-332	1050-1642

Some Lincoln wire feeders are assembled with their K1500-2 gun receiving bushing that will accept Tweco Style MIG Guns direct from the factory. Control wire Part No. MS354-DSLJ (Stock No. 2060-2137) Must be ordered separately.

Miller® Style Rear Connector

Wire Size	Length	Part No.	Stock No.
Up To 1/16" (1.6 mm)	15 ft (4.6 m)	M515-116	1050-1173



Rated Output			Wire Size	Cooled	Application Usage
Amps	Duty Cycle	Gas			
500 Amps	60%	CO ₂ Carbon Dioxide	Up To 3/32" (2.4 mm)	Air	Heavy Duty Fabrication

For more information refer to Tweco Classic No. Series MIG Guns brochure Form No. 64-1301

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See Page 29 for Replacement Parts & Optional Accessories

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