



## Brazed Tip Turning & Boring Tools

Manufactured in three standard grades (all sizes are nominal).  
Manufactured to ISO DIN BHMA Standards.

**P40** P40: Roughing to heavy roughing of steel and steel castings using heavy feeds and low to medium cutting speeds. Also used under unfavourable conditions, particularly where intermittent cutting is involved. This grade is also suitable for planing operations and for machining manganese steel.

**P30** P30: Carbide tipped tools are suitable for heavy duty turning and boring on all classes of steel. Suitable also for interrupted cutting and machining at low speeds and heavy feeds.

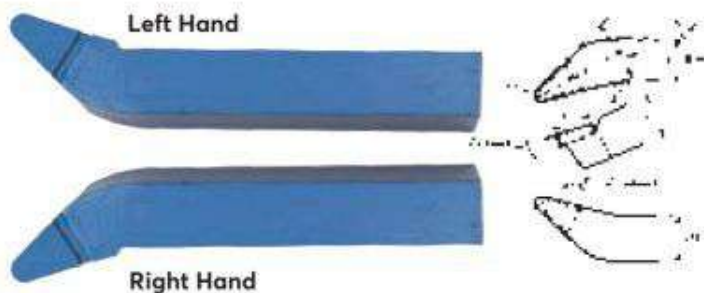
**K20** K20: General purpose tools for most applications. Ideal for machining cast iron, non-ferrous metals, bakelite etc. Combines wear resistance with toughness when rough turning at moderate cutting speeds. Suitable for high feed rates.

### Straight Round Nosed Turning Tools



Tool No.	Cut	Shank Height x Width	Weight each	Order Code KEN-100		
				P40	P30	K20
010	N	3/8" x 3/8"	160g	-	-0100K	-
012	N	1/2" x 1/2"	190g	-	-0140K	-0150K
016	N	5/8" x 5/8"	240g	-	-0190K	-0200K
020	N	3/4" x 3/4"	410g	-	-0230K	-0240K
024	N	1" x 3/4"	520g	-	-0270K	-
026	N	1" x 1"	760g	-	-0310K	-

### Cranked Round Nosed Turning Tools



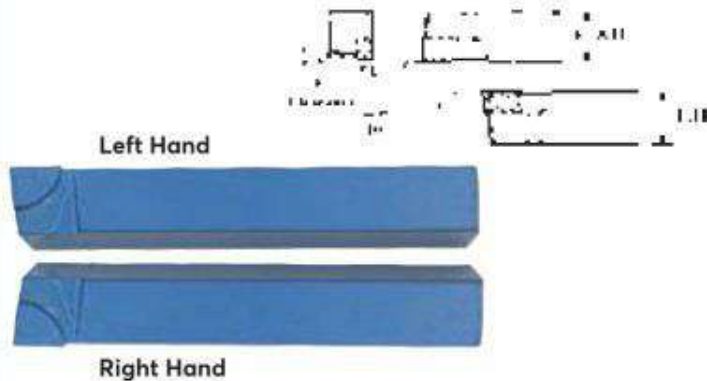
Tool No.	Cut	Shank Height x Width	Weight each	Order Code KEN-100		
				P40	P30	K20
12	RH	1/2" x 1/2"	110g	-	-0510K	-0520K
13	LH	1/2" x 1/2"	110g	-	-0530K	-0540K
16	RH	5/8" x 5/8"	240g	-	-0590K	-0600K
17	LH	5/8" x 5/8"	240g	-	-0610K	-
20	RH	3/4" x 3/4"	410g	-	-0690K	-0700K
21	LH	3/4" x 3/4"	410g	-	-0710K	-0720K
26	RH	1" x 1"	720g	-	-0820K	-
27	LH	1" x 1"	720g	-	-0840K	-

### Light Turning & Boring Tools



Tool No.	Cut	Shank Height x Width	Weight each	Order Code KEN-100		
				P40	P30	K20
40	N	3/8" x 3/8"	70g	-	-1000K	-
44	N	1/2" x 1/2"	120g	-	-1060K	-1070K
60	N	3/4" x 3/4"	430g	-	-1660K	-

### Bar Turning Tools



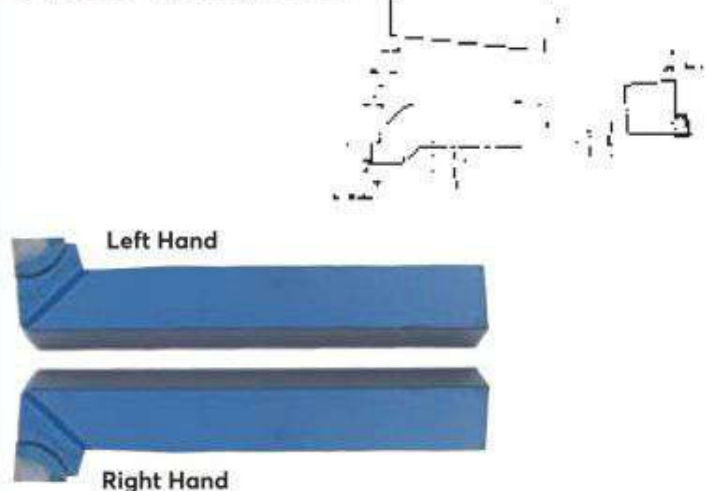
Tool No.	Cut	Shank Height x Width	Weight each	Order Code KEN-100		
				P40	P30	K20
100	RH	3/8" x 3/8"	70g	-	-2010K	-
101	LH	3/8" x 3/8"	70g	-	-2040K	-
102	RH	1/2" x 1/2"	120g	-2055K	-2060K	-2080K
103	LH	1/2" x 1/2"	120g	-	-2100K	-2110K
106	RH	5/8" x 5/8"	260g	-	-2180K	-
110	RH	3/4" x 3/4"	440g	-	-2280K	-2290K
111	LH	3/4" x 3/4"	440g	-	-2300K	-

### Bar & Knee Turning Tools



Tool No.	Cut	Shank Height x Width	Weight each	Order Code KEN-100		
				P40	P30	K20
132	RH	1/2" x 1/2"	120g	-	-2550K	-
140	RH	3/4" x 3/4"	430g	-	-2610K	-
141	LH	3/4" x 3/4"	430g	-	-2630K	-

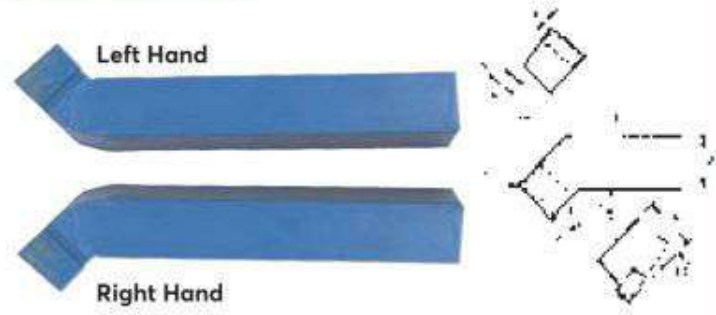
### Cranked Turning Tools



Tool No.	Cut	Shank Height x Width	Weight each	Order Code KEN-100		
				P40	P30	K20
160	RH	3/8" x 3/8"	70g	-	-2780K	-2790K
161	LH	3/8" x 3/8"	70g	-	-2800K	-
162	RH	1/2" x 1/2"	130g	-	-2830K	-2860K
163	LH	1/2" x 1/2"	130g	-	-2870K	-2880K
166	RH	5/8" x 5/8"	270g	-	-2940K	-
167	LH	5/8" x 5/8"	270g	-	-	-2990K
170	RH	3/4" x 3/4"	460g	-	-3040K	-3070K
171	LH	3/4" x 3/4"	460g	-	-3080K	-3090K

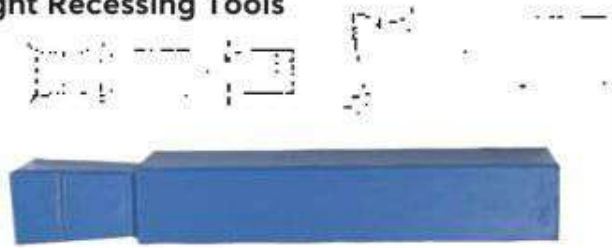
Brazed Tools

**KENNEDY** Brazed Tip Cranked Turning & Facing Tools



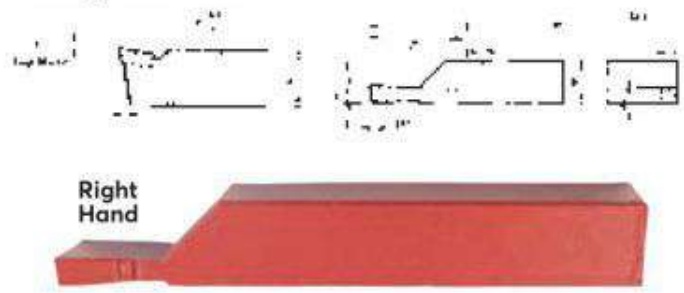
Tool No.	Cut	Shank Height x Width each	Weight each	Order Code KEN-100		
				P40	P30	K20
192	RH	1/2" x 1/2"	110g	-	-3410K	-3420K
196	RH	3/8" x 3/8"	260g	-3490K	-3500K	-
197	LH	3/8" x 3/8"	260g	-	-3520K	-
200	RH	3/4" x 3/4"	430g	-3680K	-3690K	-3710K
201	LH	3/4" x 3/4"	430g	-	-3720K	-
206	RH	1" x 1"	790g	-	-	-3850K
207	LH	1" x 1"	790g	-3855K	-	-

Straight Recessing Tools



Tool No.	Cut	Shank Height x Width each	Weight each	Order Code KEN-100		
				P40	P30	K20
230	N	3/8" x 3/8"	64g	-	-4370K	-
232	N	1/2" x 1/2"	120g	-	-4460K	-
236	N	5/8" x 5/8"	250g	-	-4620K	-

Parting Off Tools



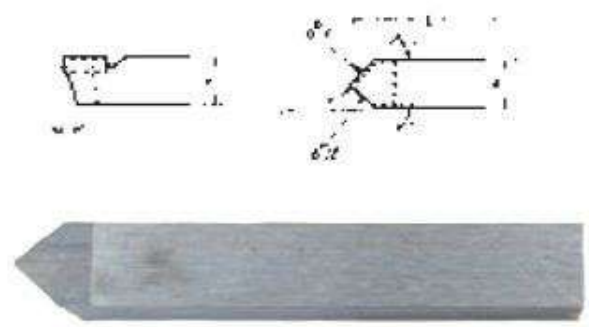
Tool No.	Tip	Shank Height x Width each	Weight each	Order Code KEN-100		
				P40	P30	K20
260	3/32"	3/8" x 3/8"	120g	-5200K	-5210K	-5220K
262	1/8"	3/4" x 1/2"	220g	-5260K	-5270K	-5280K
264	3/16"	1" x 3/8"	390g	-5320K	-5330K	-5350K
265	1/4"	1" x 3/4"	480g	-5420K	-5430K	-
270	3/32"	5/8" x 3/8"	110g	-	-5610K	-
272	1/8"	3/4" x 1/2"	220g	-	-5690K	-5710K
274	3/16"	1" x 3/8"	390g	-	-5750K	-5770K
275	1/4"	1" x 3/4"	460g	-5810K	-5820K	-5840K
276	5/16"	1 1/4" x 3/4"	700g	-	-5880K	-5900K

Square Shank Boring Tools Held at 90° in Bar



Tool No.	Cut	Shank H W each	Weight each	Order Code KEN-100		
				P40	P30	K20
280	RH	1/4" x 1/4"	11g	-	-6180K	-
288	RH	1/2" x 1/2"	109g	-	-6340K	-

Square Shank Boring Tools Held at 80° in Bar



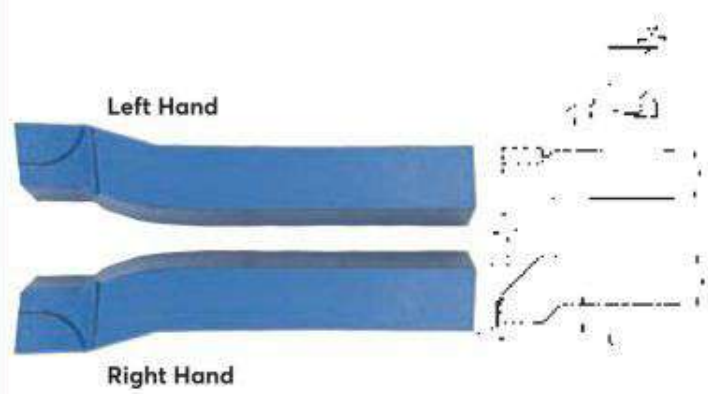
Tool No.	Cut	Shank H W each	Weight each	Order Code KEN-100		
				P40	P30	K20
300	N	1/4" x 1/4"	11g	-	-6580K	-
308	N	3/8" x 3/8"	16g	-	-6750K	-
316	N	1/2" x 1/2"	109g	-	-6920K	-

Light Duty Round Shank Boring Tools Used at 45° in Bar



Tool No.	Cut	Shank Dia. x Length each	Weight each	Order Code KEN-100		
				P40	P30	K20
375	LH	5/16" x 1 1/2"	13g	-	-8110K	-
376	RH	3/8" x 2 1/2"	30g	-	-8130K	-
377	LH	3/8" x 2 1/2"	30g	-	-8150K	-8160K
380	RH	1/2" x 5"	65g	-	-8220K	-

Cranked Knife Turning Tools



Tool No.	Cut	Shank Height x Width each	Weight each	Order Code KEN-100		
				P40	P30	K20
2130	RH	3/8" x 3/8"	70g	-	-8970K	-
2132	RH	1/2" x 1/2"	120g	-	-9010K	-9020K
2133	LH	1/2" x 1/2"	120g	-	-9030K	-
2136	RH	5/8" x 5/8"	260g	-	-9230K	-9250K
2137	LH	5/8" x 5/8"	260g	-	-9260K	-
2140	RH	3/4" x 3/4"	430g	-9380K	-9390K	-9400K
2141	LH	3/4" x 3/4"	430g	-	-9420K	-
2146	RH	1" x 1"	800g	-	-9670K	-