

KENNEDY HSS-E Co 5% Countersinks Single Hole

Manufactured from M35 HSS and used for the deburring and chamfering of most metals and plastics. Straight shank. Manufactured to BS328 : Part 5 : 1983. Inclusive angle 90°.

HSS-Co. 5%



Cutting Range (mm)	Shank Dia. (mm)	Overall Length (mm)	Weight each	Order Code KEN-020
2 - 5	6	32.0	15g	-2090K
5 - 10	8	30.5	25g	-2100K
10 - 15	10	37.5	25g	-2150K
15 - 20	12	48.0	110g	-2200K
20 - 25	15	56.5	225g	-2250K

SHERWOOD HSS-E Co 5% Countersinks Single Hole

Manufactured from HSS-E cobalt for deburring and chamfering. Straight shank. Manufactured to BS328 : Part 5 : 1983. Inclusive angle 90°.

HSS-Co. 5%



Cutting Range (mm)	Shank Dia. (mm)	Overall Length (mm)	Weight each	Order Code SHR-020
2 - 5	6	32.0	15g	-2090K
5 - 10	8	30.5	25g	-2100K
10 - 15	10	37.5	25g	-2150K
15 - 20	12	48.0	110g	-2200K
20 - 25	15	56.5	225g	-2250K
25 - 30	15	55.0	315g	-2300K

SHERWOOD Thread Restoring Files

Restore internal and external threads by filing, where the use of taps and dies are impractical. The restorer file overlaps several good threads and files the damaged ones. Restore right and left hand, internal and external threads. Long lasting, fast cutting teeth. Thread restoring files are available in ISO, Whit/BSF, UNF/UNC and BSP thread types.



Thread Type	Range	Weight each	Order Code SHR-017
ISO	.80 to 3mm	133g	-9020C
Whit/BSF	10 tpi to 24 tpi	132g	-9001A
UNF/UNC	11 tpi to 24 tpi	130g	-9010B
BSP	11 tpi to 28 tpi	127g	-9030D

SHERWOOD HSS Multi-Diameter Step Drills

Produce good quality holes in a wide variety of materials, using either a bench drill or light pedestal drilling machine. Each tool cuts parallel holes in a range of specific sizes. For material up to 1/8" (3mm) thick.



HSS

HSS-Co 5% Countersink Set

Straight shank, ground flute 90° angle. Sizes: 2 - 5mm, 5 - 10mm, 10 - 15mm, 15 - 20mm, 20 - 25mm and 25 - 30mm.

6 PIECES



Weight each	Order Code SHR-020
1.2kg	-9020B

HSS Taper Sheet & Tube Drills

Produces clean holes in sheet metal and other thin walled materials. No pre-drilled pilot hole diameter of the hole is variable. Required range of each drill, according to depth of feed.



HSS

Range	Shank Diameter	Overall Length	Weight each	Order Code SHR-019
3 - 14mm	6	57	30g	-1100K
8 - 20mm	8	66	60g	-110K
16 - 30mm	9	74	140g	-1120K
26 - 40mm	9	85	300g	-1130K

HSS Sheet Metal Step Drill Set

Sizes include: 4 - 12mm (9 step, 6mm shank), 4 - 20mm (9 step, 8mm shank) and 4 - 30mm (14 step, 10mm shank).

3 PIECES

Number of Pieces	Range (mm)	Weight	Order Code SHR-019
3	4 - 30	275g	-0260K