

SENATOR
QUALITY TOOLING

Drill Press Vice

Suitable for use on pillar/bench drills to steady the workpiece in all light duty drilling applications for the garage or small workshop. Cast construction with machined slots which are spaced to fit all popular drill stand bases. Cross drilled handle with sliding T-bar for extra leverage.

Jaw Width	Maximum Opening	Jaw Height	O/all Dimensions Length x Height	Weight each	Order Code
75mm	55	23	200 x 45	1.90kg	-0750K
100mm	95	25	250 x 55	3.25kg	-1000K



ATLAS
WORKHOLDERS

Machine Vices

Machine Vices without Swivel Base

Manufactured in accordance with high quality criteria. Designed for general purpose milling, planing and drilling applications.

Machine Vices with Swivel Base Type

Also available complete with a swivel base designed for milling, planing and drilling applications. Graduated to 1°.

Jaw Width	Max. Opening	Jaw Height	O/all Dimensions L x W x H	Weight each	Order Code
Without Swivel Base					
100mm	80	35	245 x 115 x 89	8kg	-0100K
160mm	125	51	411 x 187 x 120	34kg	-0150K
200mm	160	63	440 x 220 x 140	46kg	-0200K
With Swivel Base					
100mm	80	35	195 x 145 x 110	17kg	-1100K
160mm	125	51	411 x 187 x 167	43kg	-1150K
200mm	160	63	440 x 220 x 187	57kg	-1200K

Spare Jaws to suit Atlas Machine Vices

Width	Order Code
	ATL-445
100mm	-1040K
160mm	-1060K
200mm	-1080K

Toolmaker's Vice - V-Groove Jaw

Made from alloy steel, case hardened. With a quick release mechanism.

Accuracy:
0.005mm.

Jaw Dimensions Width x Opening x Height	Overall Length	Weight each	Order Code
50 x 65 x 25mm	135	3kg	-0310K

Toolmaker's Vices

Manufactured from high carbon steel, precision ground on all faces. Phosphor bronze bush, 90° vee on clamping jaws.

Standard Precision Toolmaker's Vices

Squareness and parallelism to within 0.005mm.

Jaw Dimensions Width x Opening x Height	Overall Length	Weight each	Order Code
63 x 85 x 32mm	185	3.80kg	-2010K
100 x 125 x 45mm	255	13.00kg	-2050K

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Quick Grip Drill Press Vices

Fixed Jaw

Quick acting cam can be set instantly to hold work. Fixed jaw with V-block to handle flat or round pieces, vertically or horizontally. Jaw inserts are hardened and ground. The heavy base can be clamped down to a milling machine or drill press.

Jaw Width	Jaw Height	Maximum Opening	Weight each	Order Code
80mm	30mm	80mm	5.2kg	-0170K
100mm	35mm	100mm	8.9kg	-0180K



Jaws are fully ground in pairs

Swivel Base Type

