



HSS Jobber Drill Sets

Industrial quality. Ground flute, blue finish. Supplied in indexing metal cases. Manufactured to BS328 : Part 1 DIN 338N & ANSI B94 - 11M.

25
PIECES



For Dimensions
See Pages 22 - 23



BEST SELLER

x 0.5mm
1.0 - 13.0

(mm)	2.5	4.5	6.5	8.5	10.5	12.5
1.0	3.0	5.0	7.0	9.0	11.0	13.0
1.5	3.5	5.5	7.5	9.5	11.5	
2.0	4.0	6.0	8.0	10.0	12.0	

Order Code
SHR-025
-8500K



51
PIECES

x 0.1mm
1.0 - 6.0

(mm)	1.6	2.3	3.0	3.7	4.4	5.1	5.8
1.0	1.7	2.4	3.1	3.8	4.5	5.2	5.9
1.1	1.8	2.5	3.2	3.9	4.6	5.3	6.0
1.2	1.9	2.6	3.3	4.0	4.7	5.4	
1.3	2.0	2.7	3.4	4.1	4.8	5.5	
1.4	2.1	2.8	3.5	4.2	4.9	5.6	
1.5	2.2	2.9	3.6	4.3	5.0	5.7	

Order Code
SHR-025
-8380K

HSS Ground Flute Select-A-Drill Set

HSS Ground Flute jobber drills in a 'Dial-a-Drill' style case. With a clear top to view drills. Manufactured to BS328 DIN 338N & ANSI B94 - 11M.

19
PIECES



BEST SELLER

x 0.5mm
1.0 - 10.0

(mm)	2.0	3.5	5.0	6.5	8.0	9.5
1.0	2.5	4.0	5.5	7.0	8.5	10.0
1.5	3.0	4.5	6.0	7.5	9.0	

Order Code
SHR-025
-9000K



19
PIECES

x 0.5mm
1.0 - 10.0

(mm)	2.0	3.5	5.0	6.5	8.0	9.5
1.0	2.5	4.0	5.5	7.0	8.5	10.0
1.5	3.0	4.5	6.0	7.5	9.0	

Order Code
SHR-025
-8460K



41
PIECES

x 0.1mm
6.0 - 10.0

(mm)	6.5	7.1	7.7	8.3	8.9	9.5
6.0	6.6	7.2	7.8	8.4	9.0	9.6
6.1	6.7	7.3	7.9	8.5	9.1	9.7
6.2	6.8	7.4	8.0	8.6	9.2	9.8
6.3	6.9	7.5	8.1	8.7	9.3	9.9
6.4	7.0	7.6	8.2	8.8	9.4	10.0

Order Code
SHR-025
-8420K

HSS Ground Flute Tap & Drill Set

HSS

Industrial quality. Ground flute, blue finish. Supplied in indexing metal cases. Manufactured to BS328 : Part 1 : 1986, DIN 338N & ANSI B94 - 11M.

28
PIECES

METRIC Taps M3 - M12
+ Tapping Drills
2.5 - 10.2

28 Piece Tap & Drill Set
Taps (Taper, Second and Bottom)

M3	M5	M8	M12
M4	M6	M10	

Tapping Drills

(mm)	3.3	5.0	8.5
2.5	4.2	6.8	10.2

Order Code
SHR-025
-9960K

24 Piece Tap & Drill Sets

HSS

Industrial Quality Ground flute, blue finish. Supplied in indexing metal cases. Manufactured to BS328 : Part 1 : 1986, DIN 338N & ANSI B94 - 11M.

24
PIECES

24 Piece Tap & Drill Sets
Taps (Taper, Second and Bottom)



UNF Taps No10 - 1/2"
+ Tapping Drills
4.1 - 11.5

No10	1/4"	5/16"	3/8"	7/16"	1/2"
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Tapping Drills

4.1	5.5	6.9	8.5	9.9	11.5
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BSW Taps 3/16" - 1/2"
+ Tapping Drills
3.7 - 10.5

3/16"	1/4"	5/16"	3/8"	7/16"	1/2"
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Tapping Drills

3.7	5.1	6.5	7.9	9.3	10.5
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UNC Taps No8 - 1/2"
+ Tapping Drills
3.5 - 10.28

No8	No10	1/4"	5/16"	3/8"	1/2"
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Tapping Drills

3.5	3.9	5.1	6.6	8.0	10.8
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Type	Order Code
UNC (No.8 - 1/2")	SHR-025 -9970K
UNF (No.10 - 1/2")	-9980K
BSW (3/16" - 1/2")	-9990K



STD - Compound

For sawing, tapping and drilling. Extends tool life and metal removal rates. Reduces heat and improves surface finish. Silicone and CFC-free. A must for all metalworkers and service engineers.

STD Liquid (Poly Bottle)

Packed in a poly bottle with spout to allow controlled flood application. Extreme pressure (E.P.) lubricant. High anti-weld features. Reduces heat and improves surface finish.

STD Non-Drip Compound

For steels, stainless and ceramics. Can be used on yellow metals without the risk of staining. High anti-weld features. Reduces heat and improves surface finish. Non-drip compound can be applied by brush or by dipping the tap or drill.



Size	Order Code
500ml	SHR-732
5ltr	-4020K
500g	-4060K
	-4040K



Group 960



60
PIECES

GAUGE
No.1 to 60
Inclusive

Number of Pieces	Order Code
60	SHR-025
	-8880K

HSS Ground Flute Jobber Drill Sets

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HSS

DIN 338 For Dimensions
BS 328 See Pages 22 - 23

13
PIECES

X 1/64"
1/16" - 1/4"

1/16"	7/64"	5/32"	13/64"	1/4"
5/64"	1/8"	11/64"	7/32"	
3/32"	9/64"	3/16"	15/64"	
Number of Pieces		Order Code		
13		SHR-025		
		-8680K		



15
PIECES

X 1/32"
1/16" - 1/2"

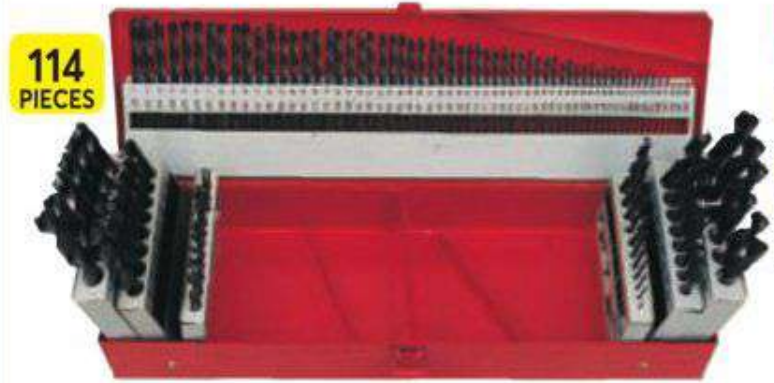
1/16"	5/32"	1/4"	11/32"	7/16"
3/32"	3/16"	9/32"	3/8"	15/32"
1/8"	7/32"	5/16"	13/32"	1/2"
Number of Pieces		Order Code		
15		SHR-025		
		-8840K		



21
PIECES

X 1/64"
1/16" - 3/8"

1/16"	1/8"	3/16"	1/4"	5/16"	3/8"
5/64"	9/64"	13/64"	17/64"	21/64"	
3/32"	5/32"	7/32"	9/32"	11/32"	
7/64"	11/64"	15/64"	19/64"	23/64"	
Number of Pieces		Order Code			
21		SHR-025			
		-8720K			



114
PIECES

x 0.5mm
1.0 - 13.0
X 1/64"
1/16" - 1/2"

GAUGE
No.1 to 60
Inclusive

1/16"	5/32"	1/4"	11/32"	7/16"
5/64"	11/64"	17/64"	23/64"	29/64"
3/32"	3/16"	9/32"	3/8"	15/32"
7/64"	13/64"	19/64"	25/64"	31/64"
1/8"	7/32"	5/16"	13/32"	1/2"
9/64"	15/64"	21/64"	27/64"	
Number of Pieces		Order Code		
114		SHR-025		
		-8920K		

(mm)	2.5	4.5	6.5	8.5	10.5	12.5
1.0	3.0	5.0	7.0	9.0	11.0	13.0
1.5	3.5	5.5	7.5	9.5	11.5	
2.0	4.0	6.0	8.0	10.0	12.0	
Number of Pieces		Order Code				
114		SHR-025				
		-8920K				