

INDEXA-SEIKI Tapping Head Sets

Adjustable torque control protects against tap breakage/ overload. Auto-reverse withdraws the tap without reversing the machine spindle. Each set is supplied complete with two rubber flex collets, two Morse arbors, kick bar and wrenches. Suitable for use with ISO, DIN and ANSI taps. These tapping heads are suitable for light and medium duty applications not for production machining. Range capacity is nominal sizes only and is dependent on tap shank dimensions (ISO or DIN).



Model JSN-7
IND-144-8040K



Model JSN-12
IND-144-8050K



Model JSN-20
IND-144-8060K



Flexible Rubber Collet Sets

To suit Indexa-Seiki tapping heads. Supplied as sets of two collets.

Tapping Head	Contact Length	Cone Angle	Outside Diameter	Weight each	Order Code
JSN - 7	12mm	36°	15mm	10g	-9600K
JSN - 12	12mm	36°	22mm	20g	-9610K
JSN - 20	12mm	36°	26mm	40g	-9620K



Group 442

Model Range	Morse Taper	Recommended Max. Speed	Reverse Ratio	Body Diameter	Overall Length	Clockwise Compression	Self Feed*	Clockwise Expansion	Weight each	Order Code
JSN-7	M2-7 1 & 3	1500 RPM	01:01.6	52mm	130mm	5.0mm	3.5mm	10.0mm	2.10kg	-8040K
JSN12	M4-12 3 & 4	1000 RPM	01:01.8	75mm	156mm	5.0mm	4.5mm	14.0mm	4.20kg	-8050K
JSN-20	M8-20 3 & 4	600 RPM	01:01.7	90mm	205mm	6.0mm	6.0mm	14.0mm	7.00kg	-8060K